Work Order ID 60796 Page 1 July 22, 2010 3:18:48 PM Item ID: D3762-1 Accept Setup Start **Revision ID:** Stop Item Name: Fitting **Start Date:** 7/22/10 **Start Qty: 16.00** Cust Item ID: Required Date: 7/28/10 Req'd Qty: 16.00 **Customer:** Reference: Run Start Approvais: **Process Plan:** Date: **Tooling:** Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation **Tool ID** Set Up/ Tool # Plan Reject Accept Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp **Draw Nbr Revision Nbr** D3762 Rev A 0.00 DOOSAN LATHE Doosan 0.00 Memo Doosan Lathe 1- Turn as per Folio FA748 Rev: & Dwg D3762 Rev: A SL 10/07/25 /16 2-Deburr per dwg D3762 110 QC2- Inspect parts off machine FAI/FAIB 0.00 QC 0.00 Memo Quality Control 120 QC8- Inspect parts - second check 0.00 QC 0.00 Memo Quality Control

W/O:			W	ORK ORDER CHA	NGES					•
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DATE	STEP	Description of NC	Pro Salina I	Corrective Action	Section B	Cian 9	Verifica		Approval	Approvai
	O.L.	Section A	Initial Chief Eng	Action Descripti Chief Eng	ion	Sign & Date	Sectio	n C	Chief Eng	QC Inspector
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Work Orde July 22, 2010 3.		796								Page 2
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Sequence ID/ Work Center II 130 Packaging Packaging)	Operation Description Identify as per dwg & Sto	Chille	Set Up/ Run Hours 0.00	Tool	ID Tool	# Plan Code	Qty	Reject Qty	Reject Insp. Number Stamp
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Picklist Print

July 22, 2010 3:18:47 PM

Work Order ID: 60796

Parent Item:

D3762-1

Parent Item Name: Fitting



Start Date: 7/22/10

Required Date: 7/28/10

Start Qty: 16.00

Required Qty: 16.00

Date

Comments:

IPP Rev:A

08-05-23 new issue

DD verified by:ec

IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Item Name	Replacem Item ID
M6061T6R1 000	

nent Mfg/ Purch Bin Primary Item Location

Last Location Route Seq ID

Unit of Qty on Measure Hand

Qty per Kit Total

Qty

Qty Issued

Status

Page 1

Purchased

No

100

6.3800

0.16

2.694737

Issued

ROUND BAR 1.00"

Location

113457

Loc Oty

6.38 6.08

0.3

Loc Code

2.7 JL 10/07/25

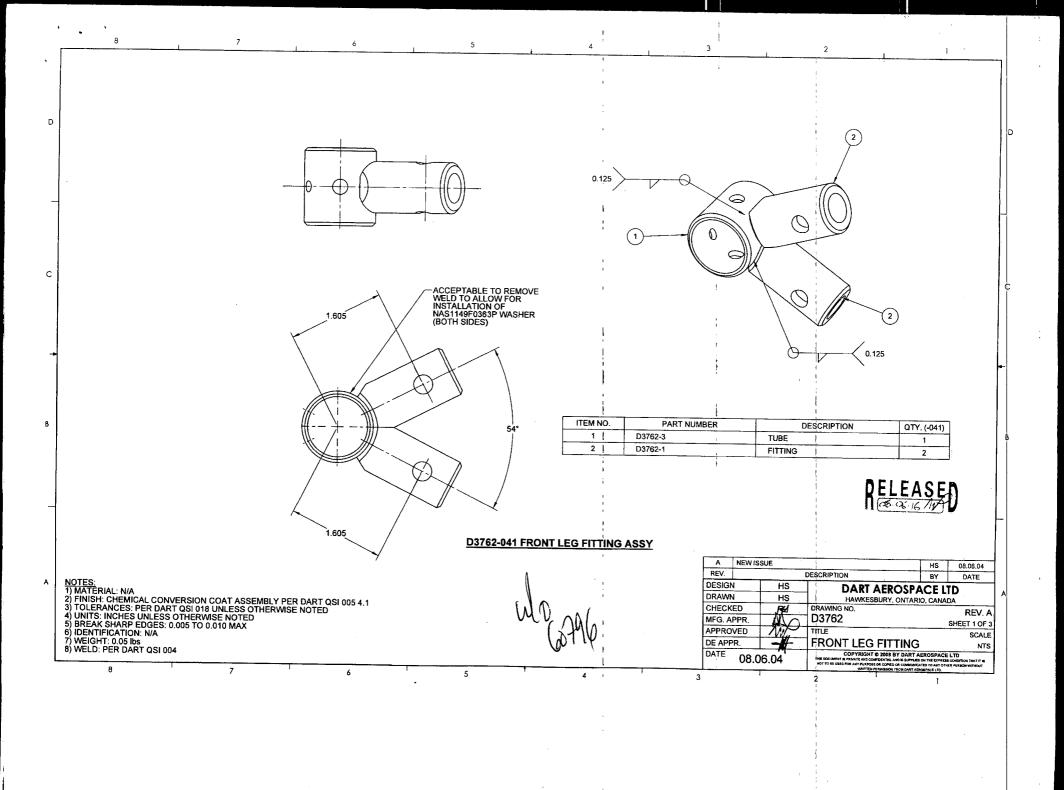
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W/O:			W	ORK ORDER CHANGE	S				,
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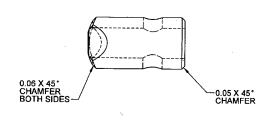
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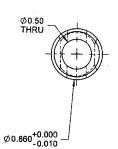
DART AEROSPACE LTD	Work Order:	60796
Description: Fitting	Part Number:	D3762-1
Inspection Dwg: D3762 Rev: A		Page 1 of 1

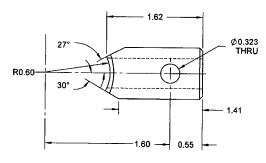
		FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST		
		X	First Artic	ele	Proto	otype		
ŀ	Drawing mension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments
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	1.62	+/-0.030	1.620					
	27°	+/-0.5°	270					
	30°	+/-0.5°	300	/	-			
9	Ø0.323	+0.006/-0.001	324				-	·
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Meas	ured by:	JL, 1	Audited by:	ولاو		Prototype App	proval:	N/A
	Date:	0/07/25	Date:	10/07/2	25		Date:	N/A
Rev	Date	Change				Revise	d by,	Approved
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W/O:			V	ORK ORDER CHANG	ES				•
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	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	Section	on C	Chief Eng	QC Inspector
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D3762-1 FITTING

NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC. M6061T6R) (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200 2) FINISH: NONE 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: N/A 7) WEIGHT: 0.02 lbs

DESIGN	HS	DART AFROSPACI	DART AEROSPACE LTD					
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA						
CHECKED	Pet	ORAWING NO.	REV. A					
MFG. APPR.	(1-0)	D3762	SHEET 2 OF 3					
APPROVED	March	TITLE	SCALE					
DE APPR.	-#	FRONT LEG FITTING	NTS					
DATE 08.	06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD: THE OCCUMENT IS PRINATE AND COMPRENDED AND SELECTION THAT IT IS NOT TO BE USED FOR ANY PURPOSE ON COMPLIANCE TO ANY OTHER PERSON WITHOUT						

Part No:PAR #: Fault Category: NCR: Yes No DQA: Date: Date: NCR: Ves No DQA: Date: Date: NCR: Ves No DQA:	Dart Ae	rospace	e Ltd							,
Part No:PAR #: Fault Category:NCR: Yes No DQA:Date:	W/O:			V	VORK ORDER CHANG	ES				•
Resolution:	DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Chief Eng /	Approval QC Inspector
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- Ø0.188 THRU (2 PL) Ø1.010^{+0.010} Õ Ø1.20 -0.05 X 45° CHAMFER - 1.30 — Ø0.257 0.65 THRU

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D3762-3 TUBE

NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC M6061T6R)
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

DESIGN HS		DART AEROSPACE LTD			
DRAWN	HS	HAWKESBURY, ONTARIO, C.			
CHECKED	€#	DRAWING NO.	REV. A		
MFG. APPR.	M O	D3762	SHEET 3 OF 3		
APPROVED	J. T.	TITLE	SCALE		
DE APPR.	4	FRONT LEG FITTING	NTS		
DATE 08.0	06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS			